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D4149-041
Job Sheet 197027



Part No: D4149-041

Job Qty: 8 pcs

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/27/19

Job Tracking No:

Due Date: 7/20/19

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP
Rev:C 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	8 pcs	7/20/19		0.00	2.00	Small Fab - 1		JUL 31 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	8 pcs	7/20/19		0.00	0.00	QC 5 - 10		DAS 40 AUG 1 2019 9:39
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	8 pcs	7/20/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-39
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

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				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130 QC 21 - SA	4 pcs	7/20/19	0.00 0.00	QC 21 - SA - 21	0.42
				QC 21 - SA - 70	21
				QC 21 - SA - 53	0.00

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Part Op 110 - (QC5- Inspect part completeness to step on W/O)
 Descriptions: 120 - (Identify as per dwg & Stock Location: _____)
 130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A ST349	Bolt	8 Ea (2 ea)	100-Small Fab - 1	S156971
AN4C13A ST344	Bolt	12 Ea (3 ea)	100-Small Fab - 1	S196191
D3910-1 ST325	Crosstube Lug	4 pcs (1 ea)	100-Small Fab - 1	4x S174280 4x S150012
D4091-1 ST525	Mounting Lug	4 pcs (1 ea)	100-Small Fab - 1	S282262
D4149-1 ST080	Crosstube Lug Plate, Aft	8 pcs (2 ea)	100-Small Fab - 1	S200167
D4149-3 ST080	Spacer	4 pcs (1 ea)	100-Small Fab - 1	S198871
D4149-5 ST081	Eyebolt Stud	4 pcs (1 ea)	100-Small Fab - 1	S175963
MS20615-4M18 ST306	Rivet	12 Ea (3 ea)	100-Small Fab - 1	S147557-18x S143741
MS21043-3 ST302	Nut	8 Ea (2 ea)	100-Small Fab - 1	S16782 S141501 S16882
MS21043-4 ST302	Nut	12 Ea (3 ea)	100-Small Fab - 1	S144558
NAS1149C0332R	Washer (AN960C10L)	16 Ea (4 ea)	100-Small Fab - 1	S174158
NAS1149C0432R ST266	Washer (AN960C416L)	24 Ea (6 ea)	100-Small Fab - 1	S181723

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3C12A	8	109	0
	AN4C13A	12	185	0
	D3910-1	4	36	0
	D4091-1	4	70	0
	D4149-1	8	5	0
	D4149-3	4	25	0
	D4149-5	4	56	0
	MS20615-4M18	12	258	0
	MS21043-3	8	1,034	0
	MS21043-4	12	720	0
	NAS1149C0332R	16	4,812	0
	NAS1149C0432R	24	1,761	0
Part Specifications				
Specifications could not be found.				

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